

MAINTANENCE BULLETIN

SUBJECT: MANIFOLD AIRLINE PURGE PROCEDURE

The TRI-MAX 30 Wheeled system and the TRI-MAX 35RT systems will include a “quick release” coupling coming from the Foam Expansion Manifold (See Figure 1). This new fitting allows the air-line to be purged during the Annual Maintenance Procedures.

Procedure: Added to Manual **Section 5-9**

G. MANIFOLD AIR LINE PURGE PROCEDURE

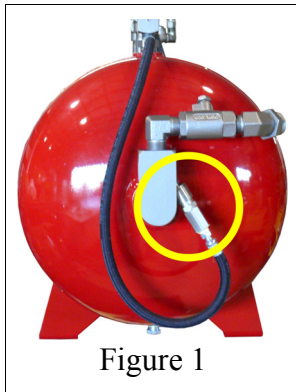
When the system is discharged once a year, this procedure should be performed when the PRE-MIX tank is empty. If the PRE-MIX TANK is not empty, solution will leak from the system and will need to be replenished.

- (1) Remove Air Cylinders from Air Cylinder Rack
- (2) Position the Unit in a 45° (See Figure 2) or 90° stance. (See Figure 3)
- (3) Open Pressure Vent Valve
- (4) Remove Quick Connect fitting from manifold.
- (5) Blow compressed air through hose for 5 seconds to remove any residual solution from air line.
- (6) Re-Connect Quick Connect fitting.
- (7) Close Pressure Vent Valve.
- (8) Replace air cylinders and large Air Cylinder hold-down plate.

Parts:

Parts may be purchase from the Manufacturer. The parts are available in a kit or individually.

Part Name	Part Number	Price
Quick Release Female Coupling	18SS	\$21.15
Quick Release Male Fitting	70A	\$2.67
Hose, 27” High Pressure	18D	\$18.21
KIT PRICE TOTAL		\$42.03



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